



Mycosphere Essay 10: Properties and characteristics of microbial xylanases

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Abstract

Xylanases are a group of enzymes that hydrolyze xylan which is a primary constituent of hemicellulose, the second most abundant polysaccharide in nature. These enzymes are endo- β -1,4-xylanases, they include debranching enzymes such as xylosidases, glucuronidases, arabinofuranosidases and acetylxylan esterase. They are produced by algae, crustaceans, insects, bacteria, fungi and yeasts, with microbial sources being the most commercially important. There are multiple genes for its production, resulting in xylanases with different biochemical characteristics in terms of pH and temperature optimum, pI and molecular weight. This review describes the importance of xylanases in the hydrolysis of xylan to obtain xylose and xylitol and their applications in pharmaceutical, paper and food industries.

Key words – enzymes – hemicellulose – microorganisms – xylan

Introduction

Xylanases are a group of enzymes which degrade xylan (linear polysaccharide β -1,4-xylan) present in hemicellulose. These enzymes play a major role in microorganisms which use plants as nutritional sources. Xylanases are produced by bacteria, yeast, fungi, protozoans, marine algae, snails, crustaceans, insects and seeds among others (xylanases are not produced by mammals). Filamentous fungi are the principal commercial source of xylanases.

Xylan

Xylan is the second most abundant polysaccharide in nature after cellulose (Beg et al. 2001, Collins et al. 2005, Polizeli et al. 2005). It is part of the hemicellulose present in the amorphous matrix of the secondary cell wall of lignified tissue of woody plants, cereals and other plant material (Timell 1967, Motta et al. 2013). It can also be found in the matrix of primary cell walls during growth, as well as in seeds and bulbs, where they have a reserve function. In hardwoods

(angiosperms), xylan represents 15-30 % of the dry weight of the plant cell wall but is less abundant in the case of softwoods (gymnosperms), where the xylan content is only 7-12 % of dry weight (Schulze 1891, Wong et al. 1988, King et al. 2011). Its function appears to be basically structural in maintaining the integrity of the cell wall together with other components; hemicellulose, cellulose, pectin and lignin. Furthermore, together with lignin, it helps to protect cellulose microfibrils against biodegradation (Wong et al. 1988, Cano & Palet 2007, King et al. 2011, Sharma & Kumar 2013).

Xylan is formed by a backbone of β -D-xylose molecules linked together by $\beta(1\rightarrow4)$ links, and in marine algae; $\beta(1\rightarrow3)$ links. The chain may have a different degree of polymerization, being higher for hardwoods (xylose residues 150-200) than softwoods (xylose residues 70-130) (Kulkarni et al. 1999, Yang et al. 2005, Yang et al. 2007). Normally, the chain of β -D-xylopyranoses has lateral branches differing in nature. Although in some terrestrial plants and algaea homoxylans are found, most often, the xylan is in the form of heteropolysaccharides. The number and nature of these side branches depends on the plant species and the type of tissue (Beg et al. 2001, Verma & Satyanarayana 2012). Xylan can bind to cellulose and other xylan chains and hemicellulose by covalent and non-covalent bonds, hydrogen bonds and Van der Waals force, and to lignin by covalent bonds of either type with coumaric acid and ferulic acid esterified to arabinose residues (glucuronoarabinoxylan and arabinoxylans) and ester linkages with 4-O- methylglucuronic acid (glucuronoxylan and glucurono arabinoxylan). Chains of (glucurono)arabinoxylans and arabinoxylans can be linked together and with other hemicelluloses and lignin through the formation of diferulates (two ferulic acid residues linked by a covalent bond) (Markwalder & Neukom 1976, Motta et al. 2013, Sharma & Kumar 2013) (Fig. 1).

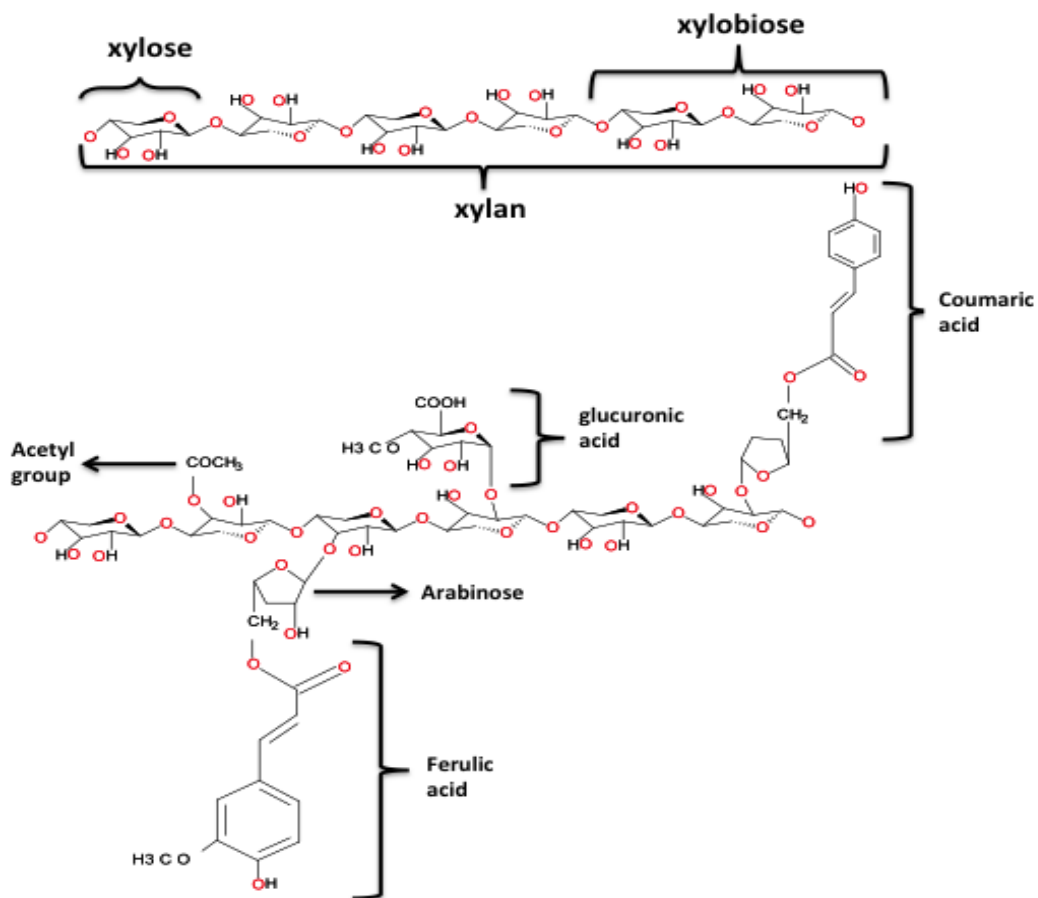


Fig. 1 – Structure of xylan.

Enzymatic hydrolysis of xylan

Due to the heterogeneity and the complex chemical nature of xylan, complete breakdown requires a complex set of hydrolytic enzymes (Coughlan & Hazlewood 1993, Kim et al. 2000, Beg et al. 2001). The ability to degrade xylan is widely distributed among saprophytic organisms, both bacteria and fungi as well as in the rumen microbiota. These microorganisms produce different types of enzymes to carry out the degradation of xylan (Biely 1997, Motta et al. 2013, Sharma & Kumar 2013). Xylan degrading enzymes are classified into two main groups (Fig. 2): Depolymerization enzymes of the main xylose skeleton: endoxylanases (β -1,4-D-xylan-xylan hydrolases) and β -xylosidases (β -1,4-D-xylan-xylo hydrolases). Enzymes responsible for removing the side chains of xylan, are also called accessory or debranching enzymes: α -L-arabinofuranosidases, α -D-glucuronidases, acetyl xylan esterases, ferulic esterases and p-coumaric esterases (esterase hydroxycinnamic). These enzymes act cooperatively to convert xylan into its constituent sugars (De Vries et al. 2000, Polizeli et al. 2005, Juturu & Wu 2012).

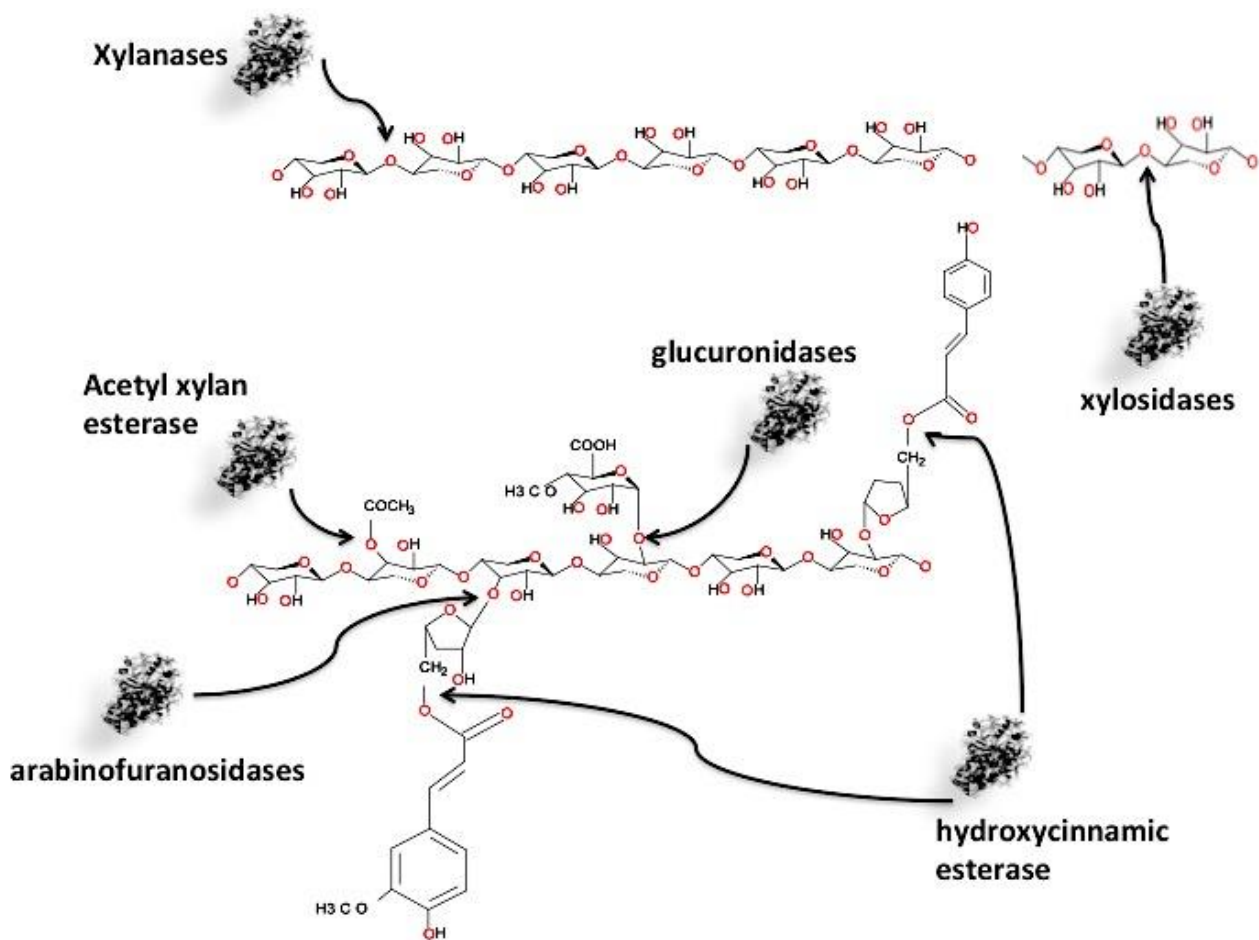


Fig. 2 – Enzymes necessary for degradation of xylan and sites of action.

Kulkarni et al. (1999) and Motta et al. (2013) mentioned that endoxylanases are the most important enzymes because they cleave glycosidic bonds releasing xylooligosaccharides. If the substrate has a high molecular weight, the enzyme does not penetrate the cell wall. Xylan hydrolysis plays an important role in regulating the biosynthesis of xylanases; fragments such as xylose, xylobiose and xylooligosaccharides released during depolymerization of xylan is due to the action of small amounts of constitutively produced enzyme.

Xylanases

Xylanases are enzymes responsible for degradation of xylan, these are produced by algae, crustaceans, insects, yeasts, bacteria and fungi (Sunna & Antranikian 1997, Beg et al. 2001, Subramaniyan & Prema 2002, Howard et al. 2003, Polizeli et al. 2005). Hydrolysis of the xylan backbone is performed by the action of endo- β (1 \rightarrow 4)-xylanases (EC 3.2.1.8). These enzymes catalyze the random hydrolysis of xylan to xylooligosaccharides, while β -xylosidases act on non-reducing ends of xylooligosaccharides (Sapag et al. 2002, Anthony et al. 2003, Monti et al. 2003, Aro et al. 2005). Endoxylanases or xylanases are classified as glycosyl-hydrolases (endo- β -1,4-xylanase; EC 3.2.1.8). They can hydrolyze xylo-oligomers of different degrees of polymerization (being more active at higher degrees of polymerization) but cannot hydrolyze xylobiose, allowing them to be clearly distinguished from β -xylosidases. In xylanolytic microorganisms, there are a multiplicity of xylanases (result of several genes and/or post-transcriptional and post-translational processing), which differ in their specificity regarding xylan (Wong et al. 1988). Diversity of xylanases is due to their high specificity, and many of these enzymes can only act on regions that are not substituted, while others require a particular type of branching adjacent to the cleavage site (Coughlan & Hazlewood 1993, Kulkarni et al. 1999, Polizeli et al. 2005, Juturu & Wu 2012).

Other enzymes operate synergistically, acting on oligomers or dimers, resulting in the complete degradation of the polymer. Generally, polysaccharide degrading enzymes are subject to regulation mechanism synthesis. They are not constitutively produced, rather, their synthesis is induced by the appropriate substrate and is repressed readily by assimilated sugars, in particular glucose. The most efficient inducers are the polymer-substrate for which the enzymes will be synthesized, however, due to their high molecular weight, these complex substrates cannot enter microbial cells and exert their effect (Kumar et al. 2008). So, the xylanases have to be secreted into the extracellular medium, usually by type II systems ("*Sec pathway*") (Tjalsma et al. 2004). However, in some rumen bacteria and *Cellvibrio mixtus*, xylanases have been described which are not secreted into the extracellular space, but localized in the periplasmic space (Fontes et al. 2000). Probably, the function of these periplasmic enzymes is not degradation of xylan, but small xylooligosaccharides which can pass through the outer membrane, while they are protected from the action of extracellular proteases (Bayer et al. 2004).

In order for a microorganism to consume the xylan component of the medium, small basal expression of xylanases is necessary to release sufficient amounts of xylose which then acts to induce the expression of xylanases (Kulkarni et al. 1999, Stülke & Hillen 2000). Furthermore, in most microorganisms, xylanase expression is subject to catabolite repression, through the action of the repressor CreA (Cho & Choi 1999, De Vries et al. 1999), CcpA equivalent in species of the genus *Bacillus* (Stülke & Hillen 2000). This allows the use of readily assimilable carbon sources (such as glucose and xylose) when they are available in the broth. Thus, xylose plays a dual role as a regulator of xylanase expression depending on its concentration; at low concentrations it acts as an inducer since a weak repression is exerted through the CreA system; but at high concentrations, xylose acts to repress expression through the CreA system (De Vries et al. 1999).

Xylanase production

The industrial production of xylanases depends on the composition of the culture medium, the presence of inducer and the producer microorganism. Filamentous fungi produce more xylanases than yeast and bacteria. *Aspergillus* and *Trichoderma* species are used for the production of xylanases with xylan as substrate; these strains produce both xylanases and cellulases, when cellulose is used as substrate. Fungi generally require acid pH but actinomycetes and bacteria require a neutral or alkaline pH to produce xylanases. The most important microorganisms include *Aspergillus*, *Trichoderma*, *Streptomyces*, *Phanerochaetes*, *Chytridiomycetes*, *Ruminococcus*, *Fibrobacteres*, *Clostridium* and *Bacillus* (Biely 1993, Velkova et al. 2007, Goswami & Pathak 2013).

However, currently scientists are looking for new sources of xylanase, using induction techniques or improvement of strains by mutation, enabling the excretion of large amounts of

enzyme. Furthermore, studies are underway to investigate the effects of changing nutritional and physiological conditions for microorganisms by varying the carbon and nitrogen sources supplied as well as the physical and chemical conditions of the culture. For example, agitation is used to homogenize the medium in bioreactors, but the force can fractionate the biomass and disrupt hyphal growth, leading to low productivity of xylanase (Motta et al. 2013). Most xylanases are produced by submerged fermentation (SMF) representing 90 % of total sales, however it has been observed that enzymatic productivity through solid-state fermentation (SSF) is typically much higher than in SMF. Currently, there is interest in the use of SSF techniques for producing a variety of enzymes, where the xylanases of fungi are included, mainly due to economic and process engineering advantages such as reduced risk of contamination and enzyme stability. The substrate imitates the natural habitat of the fungi and high specific activities are obtained and byproduct enriched with protein is generated. SSF conditions are suitable for growth of filamentous fungi, since these organisms are able to grow with relatively low water supplies, unlike most bacteria and yeasts which do not proliferate under these culture conditions. Overall SMF is a suitable method when purified enzymes are required. In SSF systems, producing complex sets of enzymes is possible due to the use of complex substrates. The choice of substrate is of great importance in the selection of the fermentation process and thus affects the successful production of xylanases. Purified xylan, when used as substrate is usually excellent because of its low molecular weight which helps the induction of xylanases. However, for large-scale processes other alternatives should be considered due to the high cost of purified substrates. Therefore, lignocellulosic residues are an excellent choice for use as substrates, such as barley straw, corn cob, straw or wheat bran (Viikari et al. 1994, Beg et al. 2001, Bajpaj 2004, Sigoillot et al. 2005, Collins et al. 2005, Polizeli et al. 2005, Nair et al. 2010, Motta et al. 2013, Sharma & Kumar 2013).

Fungal xylanases

Filamentous fungi are particularly interesting for the production of xylanases as they secrete enzymes into the medium and their activity levels are higher than those of yeast and bacteria. Fungi also produce other auxiliary enzymes necessary for degradation of xylan. The genera *Trichoderma*, *Aspergillus*, *Fusarium* are major producers of xylanase. The basidiomycete group of fungi have demonstrated the ability to produce extracellular xylanases acting on a wide range of hemicellulosic materials, producing metabolites of interest for the pharmaceutical, cosmetic and food industries. For example *Phanerochaete chrysosporium*, *Trametes versicolor* and *Cunninghamella subvermispora* present enzymes with xylanolytic activity when grown on plant cell wall material or wood chips. Most fungi produce xylanases that tolerate temperatures up to 50° C (Polizeli et al. 2005, Motta et al. 2013). Recent studies have described the production of xylanases by solid and liquid fermentation systems by the pathogenic fungi *Sporisorium reilianum* and *Stenocarpella maydis*. These enzymes could be related to the life cycle of the fungus and the host during colonization (Álvarez-Cervantes et al. 2013, Hernández-Domínguez et al. 2014).

Bacterial xylanases

Bacteria such as *Bacillus* and *Streptomyces* have been reported to produce xylanases. Xylanases of bacteria in recent years have drawn attention because of their high thermal stability and alkalinity properties. The optimum pH of bacterial xylanases is higher than the pH optimum of fungal xylanases. *Bacillus* SSP-34 produced higher levels of β -1,4 endoxylanase (506 U/mL) under optimum nitrogen content. Furthermore, *Bacillus circulans* had xylanase activity of 400 U/mL (Subramaniyan & Prema 2002, Motta et al. 2013, Sharma & Kumar 2013).

Classification and structure

In general, xylanases of bacteria and fungi, are mainly monomeric and widely variable in their molecular weight and isoelectric point (pI). They are classified into two groups: xylanases of low molecular weight (less than 30 kDa) and alkaline pI and xylanases of high molecular weight (greater than 30 kDa) and acid pI. However, with increasing xylanases being characterized there are

enzymes described with intermediate characteristics, which do not fit into any of these two groups (Wong et al. 1988, Juturu & Wu 2012, Motta et al. 2013). Xylanases were also classified in the families of glycosyl hydrolases and were grouped into 35 families based on sequence comparison (Henrissat 1991) and analysis of regions of hydrophobicity (Henrissat & Bairoch 1996). There are currently more than 100 families of glycosyl hydrolases (Coutinho & Henrissat 1999), which are grouped into different clans or superfamilies (groups of families sharing a source of tertiary folding, conserved catalytic amino acids and similar catalytic mechanisms; facts that suggest a common evolutionary origin). Based on this classification, the xylanases are distributed in families 10 and 11, which correspond to the F and G families. In the case of xylanases from family 10, most have carbohydrate binding domains linked to the catalytic domain by flexible linkers. It is possible, the presence of these flexible linkers has hindered crystallization and subsequently obtaining complete modular three-dimensional structures of xylanases of this family. Family 11 of glycosyl hydrolases belong to clan GH-C. Xylanases of this family have catalytic domains of 180-200 amino acids that fold into a β sheet conformation curved on itself, known as β jelly roll. These xylanases usually contain only the catalytic domain, although there are exceptions, as in the case of xylanase TfxA of *Thermomonospora fusca* bacterium, having a carbohydrate binding module linked to the catalytic domain (Biely et al. 1997, Kulkarni et al. 1999, Juturu & Wu 2012, Motta et al. 2013, Sharma & Kumar 2013).

The difference between these two families of xylanases is mainly seen at the sequence level and three dimensional structures. There are no significant differences in terms of their catalytic properties. However, structural differences have a decisive influence in some physicochemical characteristics of these enzymes. Thus, the three dimensional structure of the active center of xylanases from family 10 makes them less stringent with the substrate and more active on xylooligosaccharides with a low degree of polymerization than the xylanases of the family 11 (Biely et al. 1997, Leggio et al. 2000, Sabini et al. 2001, Juturu & Wu 2012, Motta et al. 2013).

Catalysis of xylanases

Glycosyl hydrolases in their catalytic mechanism perform a simple displacement (producing inversion of anomeric configuration) or double displacement (retention of anomeric configuration) (Kulkarni et al. 1999, Rye & Withers 2000, Yip & Withers 2004). For xylanases of families 10 and 11 the mechanism used in the hydrolysis of the substrate is double displacement with retention of the anomeric configuration ($\beta \rightarrow \beta$) (Fig. 3). There are 2 conserved glutamate residues involved in the active site, one of them acting as acid/base catalyst and the other as a nucleophilic residue (Davies & Henrissat 1995, Biely et al. 1997, Kulkarni et al. 1999, Kolenova et al. 2006).

Once xylose is positioned between the two catalytic glutamic acids, one of them (the acid/base catalyst) performs an acid attack on the glycosidic bond protonating the oxygen, while the other glutamate makes a nucleophilic attack on the anomeric carbon of the link (Fig. 3A). The result of this first step is the release of one of the reaction products and the formation of an α -glycosyl-enzyme intermediate. Then the acid/base glutamate acts as a base, "stealing" a proton to a water molecule, which enables it to attack the bond between the nucleophile glutamate and the anomeric carbon (Fig. 3B), resulting in hydrolysis and producing a product whose anomeric carbon returns to the same configuration as in the substrate ($\beta \rightarrow \beta$), releasing the enzyme to start a new process of catalysis (Fig. 3C) (Davies & Henrissat 1995, Biely et al. 1997, Kulkarni et al. 1999, Rye & Withers 2000, Collins et al. 2005, Kolenova et al. 2006).

Xylanase isoforms

Extracellular xylanases exist in multiple forms. The synthesis of isozymes may be due to products of different genes, but may also be due to post-translational changes during proteolysis and glycosylation. These can be synthesized as a result of different physiological states, composition of culture medium, pH, temperature and gene regulation. Notably, in slightly modified broths, several forms of the same enzyme are synthesized, and despite having similar catalytic properties they exhibit differences in their physicochemical characteristics. It follows that there are

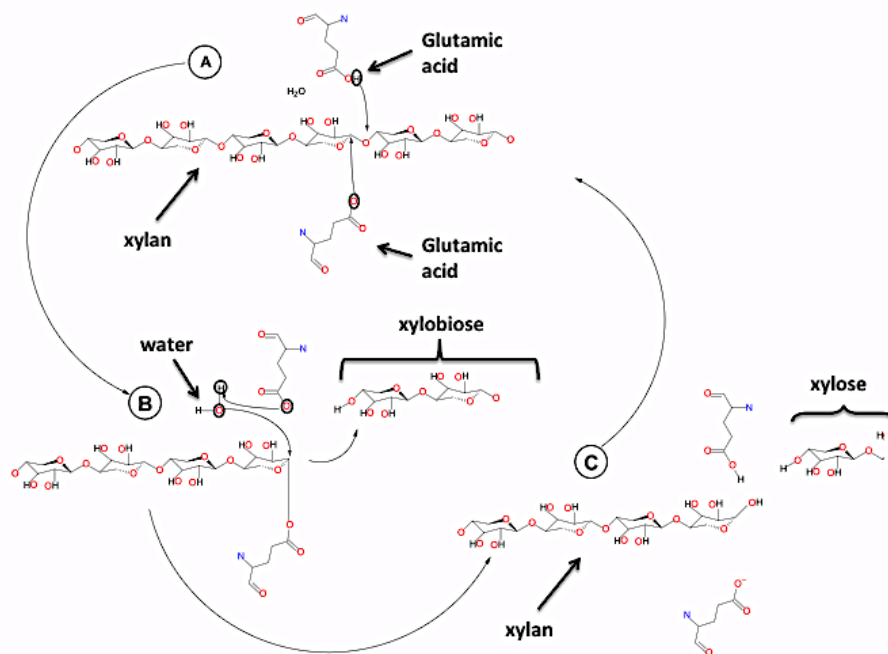


Fig. 3 – Catalytic mechanism of xylanases from families 10 and 11.

multiple forms that coexist at certain times but isozyme composition may also vary during microorganism growth. In nature, fungi grow in different environmental conditions and substrates, this may result in the production of different enzyme forms which are more appropriate to the new circumstances and allow them to degrade the polymer more efficiently (Sung et al. 1995, Segura et al. 1998, Kulkarni et al. 1999, Chavez et al. 2002, Polizeli et al. 2005).

Properties of xylanases

The properties of most xylanases have been elucidated by studies in bacteria, fungi and yeast (Table 1). Fungal xylanases are more thermostable than those produced by bacteria (Kulkarni et al. 1999, Polizeli et al. 2005, Harris & Ramalingam 2010, Juturu & Wu 2012, Motta et al. 2013).

Synergy of xylanase complex

One of the most important aspects for the degradation of xylan is the synergy of the different enzymes required to act on the substrate. Adding acetylxylanesterases permits release of acetic acid and therefore a less acetylated xylan, allowing greater accessibility for the hydrolysis of the polysaccharide by endoxylanases. Furthermore, acetylated fragments released by these enzymes, are the substrate for esterases. A complex hemicellulosic substrate is wheat bran, it contains high amounts of arabinoxylan, which cannot be degraded by endoxylanases, first α -arabinofuranosidases should act to allow entry of the endoxylanases and thus improve the saccharification of arabinoxylan. Another important enzyme is β -xylosidase, which hydrolyzes xylooligosaccharides produced by endoxylanases, for total hydrolysis of xylan (Kulkarni et al. 1999, Polizeli et al. 2005, Motta et al. 2013, Sharma & Kumar, 2013).

Biochemical properties

In Table 1, the biochemical characteristics of purified xylanases produced by fungi, bacteria and yeasts are shown. The molecular weight of these enzymes is between 15-145 kDa, while the optimal pH and temperature are between 4-6 and 40-70 ° C, respectively. The isoelectric point for endoxylanases is between 3 and 10. These characteristics suggest that microorganisms have different strategies for the expression of xylanases in different environmental conditions, for the degradation of xylan (Polizeli et al. 2005, Harris & Ramalingam 2010, Juturu & Wu 2012, Motta et al. 2013, Goswami & Pathak 2013).

Table 1 Biochemical characteristics of xylanases of different organisms.

Microorganism	Molecular weight (kDa)	Optimal pH and temperature		Stability		Isoelectric point pI	Reference
		pH	Temperature (°C)	pH	Temperature (°C)		
Fungi							
<i>Acrophialophora nainiana</i>	22	7	55	---	60	---	Salles et al. 2000
<i>Aspergillus terreus</i> BCC129	33	5	60	---	---	---	Chantasingh et al. 2006
<i>Aspergillus awamori</i>	39	5.5-6	55	---	---	5.7	Kormelink et al. 1993
<i>Aspergillus nidulans</i>	34	6	56	4.0	56	3.4	Fernández-Espinar 1994
	22	5.5	62	---	---	---	
<i>Aspergillus sojae</i>	32.7	5	60	5-8	50	---	Kimura et al. 1995
<i>Aureobasidium pullulans</i> ATCC 20524	39	6	70	---	---	8.9	Tanaka et al. 2006
<i>Aurobasidium pullulans</i> Y-2311-1	25	4.8	54	4.5	50	9.4	Li et al. 1993
<i>Aurobasidium pullulans</i> ATCC 42023	21	3-4.5	35	---	---	---	Vadi et al. 1996
<i>Erwinia chrysanthemi</i>	42	5.5	55	4-7	35	8.8	Braun & Rodrigues 1993
<i>Paecilomyces thermophila</i>	28	7	75	---	---	---	Zhang et al. 2010
<i>Humicola insolens</i>	21	6-6.5	55-60	---	---	7.7	Dusterhoft et al. 1997
<i>Penicillium purpurogenum</i>	33	7	60	6-7.5	40	8.6	Belancic et al. 1995
<i>Trichoderma longibrachiatum</i>	37.7	5-6	45	5	---	---	Chen et al. 1997
<i>Trichoderma viride</i>	22	5	53	---	---	9.3	Ujji et al. 1991
<i>Sporotrichum thermophile</i> ATCC 34628	24	5	60	---	---	8.7	Vafiadi et al. 2010
<i>Trichoderma harzianum</i>	20	5	50	---	40	---	Tan et al. 1985
<i>Penicillium capsulatum</i>	28.5	4	48	---	---	5	Loera-Corral & Villaseñor-Ortega 2006
	29.5	4	48	---	---	5	
<i>Penicillium chysogenum</i>	35	6	40	---	---	4.2	Coughlan et al. 1993
<i>Fusarium oxysporum</i>	20.8	6	60	---	---	---	Christako-polous et al. 1996
	23.5	6	55	---	---	---	
<i>Penicillium purpurogenum</i>	33	7	60	6-7.5	40	8.6	Belancic et al. 1995
	23	3.5	50	4.5-5.5	40	5.9	
<i>Myrotecium verrucaria</i>	16	5.5	45	---	---	4.35	Loera-Corral & Villaseñor-Ortega 2006
<i>Sporisorium reilianum</i>	42	5	70	---	---	----	Álvarez-Cervantes et al. 2013
<i>Fusarium graminearum</i>	27	8	35	---	---	----	Beliën et al. 2005
	26	7	35	---	---	----	
<i>Fusarium oxysporum</i>	21.6	5.5	55	---	---	8.2-9	Jorge et al. 2005
<i>Streptomyces olivaceoviridis</i> A1	26	5.2	60	---	---	---	Wang et al. 2007

<i>Lentinula edodes</i>	29.5	4.5	50	---	---	4.6	Lee et al. 2005
<i>Thermomises lanuginosus</i> DSM 5826	25.5	7	50-70	---	---	4.1	Cesar and Mrsa, 1996
Bacteria							
<i>Aeromonas caviae</i> ME1	20	7	50	3-4	6.5-8	7.1	Kubata et al. 1992
<i>Bacillus amyloliquefaciens</i>	18.5	6.8-7	80	9	50	10.1	Breccia et al. 1998
<i>Bacillus circulans</i> WL-12	85	5.5-7	---	---	---	4.5	Esteban et al. 1982
<i>Bacillus</i> sp. Strain SPS-0	99	6	75	---	70	---	Esteban et al. 1982
<i>Bacillus</i> sp. W1JCM2888	21.5	6	65	4.5-10	---	8.5	Akiba & Horikoshi 1988
<i>Bacillus</i> sp. strain 41-1	36	9	50	---	---	5.3	Akiba & Horikoshi 1988
<i>Bacillus</i> sp. strain K-1	23	5.5	60	12	50	---	Ratanakhanokchai et al. 1999
<i>Streptomyces</i> T-7	20.6	4.5-5.5	60	5	37	7.8	Keskar et al. 1989
<i>Streptomyces</i> sp.	50	5.5-6	60-65	5.5-6	55	7.1	Nakanishi et al. 1992
	25	5-6	60-65	6	55	10	
	25	5-6	60-65	5.5-6	55	10	
				6			
<i>Acidobacterium capsulatum</i>	41	5	65	---	---	7.3	Inagaki et al. 1998
<i>Bacillus circulans</i> WL-12	15	5.5-7	---	---	---	9.1	Joshi et al. 2008
<i>Bacillus stearothermophilus</i> T-6	43	6.5	55	---	---	7.9	Khasin et al. 1993
<i>Bacillus polymyxa</i> CECT 153	61	6.5	50	---	---	4.7	Morales et al. 1995
<i>Bacillus</i> sp. NG-27	---	7	70	---	---	---	Gupta et al. 1992
<i>Cellulomonas fimi</i>	14-150	5-6.5	40-45	---	---	4.5-8.5	Khanna 1993
<i>Staphylococcus</i> sp. SG-13	60	7.5, 9.2	50	---	---	---	Gupta 2000
<i>Thermoanaerobacterium</i> sp. JW/SL-YS485	24-180	6.2	80	---	---	4.3	Shao et al. 1995
Yeast							
<i>Aureobasidium pullulans</i> Y-2311-1	25	4.4	54	---	---	9.4	Li et al. 1993
<i>Cryptococcus albidus</i>	48	5	25	---	---	---	Morosoli et al. 1986
<i>Trichosporon cutaneum</i> SL409	---	6.5	50	---	---	---	Liu et al. 1998
<i>Streptomyces</i> sp B-12-2	23.8	6-7	55-60	--	---	4.8	Elegir et al. 1995
<i>Streptomyces thermoviolaceus</i> OPC-520	33	7	50-70	---	---	4.2	Tsujibo et al. 1992
<i>Streptomyces viridisporus</i> T7A	59	7-8	55-70	---	---	10.2	Magnuson & Crawford, 1997
<i>Streptomyces</i> sp. QG-11-3	---	8.6	50	---	---	---	Beg et al. 2000
<i>Thermomonospora curvata</i>	15	6.8	75	---	---	4.2	Stuzenberger & Bodine, 2008

Composition and amino acid sequence of xylanases

The amino acid composition of xylanases reported in various sources indicate that aspartic acid, glutamic acid, glycine, serine and threonine make up the largest percentage of these proteins, and the amino acids responsible for the catalysis of xylan are two glutamic acids that behave as acid and base, which can be found in the active site of these enzymes. Data from amino acid sequences, X-ray crystallographic data, molecular data and available computational design of xylanases provide information that elucidates the structure and function of these enzymes, allowing to realize the improvement in stability at high temperatures and alkaline pH (Biely et al. 1997, Kulkarni et al. 1999, Sharma & Kumar 2013). Paice et al. (1986) mentioned that the xylanases of *Bacillus subtilis* and *Bacillus pumilus* were sequenced completely, finding 185 and 201 amino acid residues in each chain, respectively. Furthermore partial amino acid sequencing of the fungus *Cryptococcus albidus* was performed, finding 72 amino acid residues from the N-terminal end (Morosoli et al. 1986, Sharma & Kumar 2013).

Carbohydrate binding

Xylanases have the ability to bind carbohydrates other than xylan, which has been observed in structures of endo-xylanases from glycoside hydrolase families 10 and 11. Family 10 have a cellulose binding domain. Family 11 show a β jelly roll structure with a very small molecular weight, so they can penetrate the hemicellulose. The carbohydrate-binding modules have great potential for applications in lignocellulosic residues. For example, xylanase of *Cellulomonas fimi* has two carbohydrate binding sites, one for xylan and the other for cellulose; spectroscopy determined that such sites are formed by two exposed tryptophan residues on the surface, Trp-570 and Trp-602, having a perpendicular orientation to each other, which demonstrates that these amino acids are essential for ligand binding. Changing the Arg-573 with glycine alters the binding module for the polysaccharides cellulose and xylan (Bolam et al. 2001, Gullfot et al. 2010, Juturu & Wu 2012, Sharma & Kumar 2013).

Activators and inhibitors of xylanases

Xylanase activity is affected by the presence of metal ions and some compounds; Hg^{+2} , Fe^{+2} , Co^{+2} , Mn^{+2} , Cu^{+2} and EDTA act as inhibitors, while Ca^{+2} and Mg^{+2} act as activators. In one study the effect of different metal ions on the activities of xylanase and endo-xylanase of *Aspergillus awamori* was evaluated when the enzymes were incubated for 1 h at 40 °C and the residual activity was determined. Heavy metals such as Ag^{+2} and Hg^{+2} as well as EDTA inhibited enzymatic activity by 80-90 %. Divalent elements such as Ca^{+2} and Mg^{+2} increased activity by 10-15 %, because these ions stabilise the enzyme-substrate complex, increasing enzyme activity. Conversely, EDTA is a chelating agent that removes ions, inhibiting enzyme activity (Carmona et al. 2005, Yinan et al. 2008, Zhou et al. 2009, Juturu & Wu, 2012, Álvarez-Cervantes et al. 2013). Furthermore, during fungal infection of plants, it has been found that chitinase acts as an inhibitor of the main enzymes that degrade the cell wall such as proteases and xylanases. Chitinase enzymes act as defense molecules to protect the plant from attack by pathogens or causing damage to pathogens. Recently, a chitinase was isolated from coffee. During germination of spores of Asian soybean rust (*Phakopsora pachyrhizi*) the chitinase decreased xylanase activity by 45 %. This chitinase inhibited xylanases of *Acrophialophora nainiana* by 60 %. In general, it has been suggested that chitinase proteins produced by plants are a defense mechanism acting as inhibitors against pathogens (Durand et al. 2005, Tokunaga & Esaka 2007, Biely et al. 2008, Vasconcelos et al. 2011, Sharma & Kumar, 2013).

Glycosylation in xylanases

Glycosylation is one of the most important cellular processes after protein translation. This phenomenon is common among eukaryotic xylanases, however, glycoproteins with xylanolytic activity of prokaryotes have been found, as in the case of *Clostridium stercorarium*, *Streptomyces* sp. and *Bacillus* sp. Studies to determine the glycosylation of these proteins have been mainly

Cloning and expression of xylanase

In order to meet industry requirements, xylanases must have specific properties, such as stability over a wide range of pH and temperature, high specific activity and strong resistance to metal cations and chemicals. However, most of the reported xylanases do not possess all the characteristics required by industry. Native enzymes are not sufficient to meet demand due to low yield. Therefore, molecular studies have been implemented to improve the characteristics required. Heterologous expression is an important tool in the production of xylanases at an industrial level. Protein engineering enabled by recombinant DNA technology has improved specific characteristics of existing xylanases. Currently, homologous or heterologous expression of several genes encoding xylanases is performed, in bacteria, yeast and fungi, in the search for recombinant xylanases that exhibit better properties than native enzymes (Kulkarni et al. 1999, Juturu & Wu 2012, Verma & Satyanarayana 2012, Motta et al. 2013, Sharma & Kumar 2013).

Escherichia coli is a bacterium well known for its easy handling, its growth conditions are inexpensive, simple techniques are required for transformation and high levels of product accumulate in the cytoplasm of the cell. This organism has become the most commonly used expression host. However, and not all genes are readily expressed in *Escherichia coli* and it is not capable of functional expression of many xylanases. This problem can be caused by repetitive occurrence of codons and the lack of specific posttranslational modifications such as disulfide bond formation and glycosylation. Therefore, species such as *Lactobacillus* spp. and *Bacillus subtilis* are attractive hosts for the production of heterologous proteins with higher levels of expression than in *Escherichia coli*. In addition they present an interest in industry and research, due to the fact they are not toxic and are generally recognized as safe (GRAS) (Bron et al. 1998, Stewart et al. 1998, Kulkarni et al. 1999, Juturu & Wu 2012)

The expression of heterologous proteins in yeast systems is very attractive, as these organisms provide additional benefits over bacterial expression systems, such as post-translational modifications, and they have the ability to increase cell density and secrete protein into the fermentation medium. *Saccharomyces cerevisiae* produces large amounts of xylanases in the culture medium, this yeast is already established as an industrial microorganism that can produce xylanases at low cost. *Pichia pastoris* can also be used as a host for the production of these enzymes due to the high expression using their own promoters (Ahmed et al. 2009, Juturu & Wu 2012, Motta et al. 2013).

Filamentous fungi are producers of xylanases, and have been used as models of heterologous and homologous gene expressions, achieving high yields of protein production with their own promoters. Filamentous fungi have already been improved for protein secretion, as is the case for the expression of xylanase. A xylanase gene from *Penicillium griseofulvum* was successfully expressed in *Aspergillus oryzae* (Nevalainen et al. 2005, Juturu & Wu 2012, Motta et al. 2013).

Industrial applications

Microbial xylanases currently have an important biotechnological potential for application in a diverse range of industries, called clean and sustainable technologies. Paper mills, textiles, agricultural and food industries have used xylanases in their processes. In 1979, the United States issued a patent for the production of xylanase and its use in feed for dairy cattle. Some important applications are: bioconversion of agroindustrial waste, juice clarification and improvement in the consistency of beer, digestibility of raw materials for animal feed, biobleaching of pulp paper, bioethanol and xylooligosaccharide production. Since then the use of such enzymes has increased significantly, covering a wide range of industrial sectors. Xylanases currently represent 20 % of the global market for industrial enzymes (Polizeli et al. 2005, Loera-Corral & Villaseñor-Ortega 2006, Dhiman et al. 2008, Michelin et al. 2010, Nair et al. 2010, Sharma & Kumar 2013).

Pharmaceutical and food industries

Xylanases, with pectinases, amylases and cellulases can be used for the clarification of juices, they increase the performance of and enhance the maceration process as well as reduce the

degree of viscosity. Xylanases may improve the extraction of coffee, vegetable oils and starch. Xylose resulting from hydrolysis of xylan can be converted to xylitol, a sweetener that has applications in the pharmaceutical and food industries. In the baking industry xylanase can improve the quality of bread, by increasing volume. These enzymes can also be applied in the preparation of animal feed to improve the nutritional properties of agricultural silage and grain. It also has been applied in the poultry diet improving the weight gain and feed conversion. The xylanase of the fungus *Trichoderma longibrachiatum*, when applied in the diet for broilers based on rye, reduced intestinal viscosity and improved weight gain and efficiency of feed conversion. Xylanases can also be used in cereals as a pretreatment for substrates rich in arabinoxylan. Arabinoxylans are soluble in water and thus increase the viscosity of the solution. This problem can occur in brewing, however, the xylanases improve the extraction of fermentable sugars for processing by reducing the viscosity and improving the filterability of the fluid. Furthermore, the xylooligosaccharides released by xylanases can be used in pharmaceutical, agricultural and food products, as prebiotics (Dhiman et al. 2008, Harris & Ramalingam 2010, Lafond et al. 2011, Motta et al. 2013, Sharma & Kumar 2013).

Bioconversion of lignocellulose

Today, second generation biofuels are the main products of the bioconversion of lignocellulosic materials. Ethanol is the most important renewable fuel in terms of volume and market value. The first generation of this fuel is from sugar and starch, and the second generation began to be tested in pilot plants, is beneficial as it does not compete with food production and is friendly with the environment. Xylanases, in conjunction with other hydrolytic enzymes can be used for producing fuels from lignocellulosic biomass. However, enzymatic hydrolysis presents a significant cost in the conversion of lignocellulosic feedstocks for the production of biofuel. The first step is the delignification of plant fibers to release cellulose and hemicellulose from their complex with lignin. The second step is a depolymerization of the chains of carbohydrates to produce free sugars followed by fermentation of pentoses and hexoses by microorganisms to produce ethanol (Olsson et al. 1996, Lee et al. 1997, Taherzaden & Karimi 2007, Viikari et al. 2012, Dhiman et al. 2008, Michelin et al. 2010, Nair et al. 2010, Motta et al. 2013).

Xylanase use in paper biobleaching

In recent years, the use of enzymes in the paper pulp biobleaching is very important. Xylanases hydrolyze xylan and facilitates the release of lignin from paper pulp, which reduces the use of chlorine as a bleaching agent. This process using microbial enzymes is called biobleaching. One of the most important features of the xylanase extract is that it must be free from cellulose activity for its use in the biobleaching of paper (Viikari et al. 1994, Beg et al. 2001, Bajpai 2004, Sigoillot et al. 2005, Collins et al. 2005, Arzola et al. 2006, Loera-Corral & Villaseñor-Ortega 2006, Dhiman et al. 2008, Michelin et al. 2010, Nair et al. 2010, Motta et al. 2013, Sharma & Kumar 2013).

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